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RBE117-12020W16
Job Sheet 203716



Part No: RBE117-12020W16

Job Qty: 1 pcs

Part Name: Base Extractor Free Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-12020W16 Rev.B IPP Rev. A 19.03.13 New Issue DP Verify DD/IPP Rev. B 19.09.23 drawing revision DP Verify DD

Ship Via:

Bill of Materials



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Container No: S241140



Part: RBE117-12020W16

Job No: 203716

Serial No/Batch: S241140

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 12/17/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/24/20		0.00	0.20	Small Fab - 1		M 2L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	1/24/20		0.00	0.00	QC 5 - 10		DAS DEC 17 2019 -89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/24/20		0.00	0.00	Packaging 3 - 1 - B4B		DEC 17 2019 GA133
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	1/24/20		0.00	0.00	QC 21 - FG - 21		DAS 21 DEC 17 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____ The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97414AB20	Retaining Ring	1 Ea (1 ea)	100-Small Fab - 1	5168185
RBE117-12020W16-2	Frame Assembly	1 pcs (1 ea)	100-Small Fab - 1	5235783
RBE117-12020W16-3	Extractor	1 pcs (1 ea)	100-Small Fab - 1	5229179
RBE117-12020W16-4	Handle Assembly	1 pcs (1 ea)	100-Small Fab - 1	5240467

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	97414A620	1	99	0
	RBE117-12020W16-2	1	0	0
	RBE117-12020W16-3	1	6	0
	RBE117-12020W16-4	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/26/19 11:03 AM Dart.lajeunesse.marie

Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only ☐

NCR No. _____

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	Disposition 	MRR (QSI042)
Date : _____	Sequence #: _____	QTY Affected : _____		
Description Work Order Deviation		Completed By		
_____		Lead hand / Supervisor		
_____		QC / QA Coordinator		

Root Cause	FAULT CATEGORY									
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details: _____										